

# ATLANTIC™ CLEAR CUTTING OIL

## DESCRIPTION

ATLANTIC CLEAR CUTTING OIL is an exceptional non-staining cutting fluid that is compounded from select naphthenic oils and incorporates special lubricating, anti-wear and extreme pressure agents. ATLANTIC CLEAR CUTTING OIL produces smooth surface finishes on both ferrous and non-ferrous metals, does not stain aluminum, copper or their alloys and is excellent for steel and steel alloys that are easy to moderately difficult to machine.

## APPLICATIONS

ATLANTIC CLEAR CUTTING OIL is an excellent choice for machining operations that include tapping, reaming, threading, drilling, broaching and thread rolling for primarily non-ferrous metals but is also excellent for ferrous metals. It is very effective for use in automatic screw machines or cutting of non-ferrous metals and their alloys.

## ADVANTAGES

- M Transparent for Visual Control
- M Closer Tolerances
- M Provides Smooth Surface Finish
- M Excellent Tool Life
- M Minimal Mist Formation
- M Non-Corrosive to Non-Ferrous Metals

<u>TEST</u>	<u>TYPICAL SPECIFICATIONS</u> <u>ASTM METHOD</u>	<u>RESULTS</u>
Color	D-1500	2.0
Viscosity, SUS @ 100F	D-445	210
Flash Point, F	D-92	360
Pour Point, F	D-97	5
Chlorine, wt. %	----	2.3

## PACKAGE AVAILABILITY

1 gal. Jug (4/case), 5 gal. Pail  
15 gal. Keg and 55 gal. Drum