

# ATLANTIC <sup>TM</sup> DARK CUTTING OIL

## DESCRIPTION

ATLANTIC DARK CUTTING OIL is a unique sulfur-compounded, heavy-duty cutting fluid formulated from premium quality oils fortified with extreme pressure and mist-suppressant additives. ATLANTIC DARK CUTTING OIL provides excellent surface finishes on difficult-to-machine ferrous metals and their ferrous alloys.

## APPLICATIONS

ATLANTIC DARK CUTTING OIL is recommended for difficult machining operations of ferrous and ferrous alloy metals. This includes threading, tapping, boring, drilling, automatic screw machine, gear cutting, reaming and free machining of carbon steel and steel alloys. This cutting oil is not recommended for non-ferrous (aluminum, copper, bronze, etc.) metals.

## ADVANTAGES

- M Provides Smooth Finish
- M Closer Tolerances
- M Reduces Cutting Tool Wear
- M Minimal Misting
- M Economical

## TYPICAL SPECIFICATIONS

<u>TEST</u>	<u>ASTM METHOD</u>	<u>RESULT</u>
Color	D-1500	2.5
Viscosity, SUS @ 100F	D-445	220
Flash Point, F	D-92	360
Pour Point, F	D-97	10
Active Sulfur, wt. %	---	1.8
Chlorine, wt. %	---	2.1

## PACKAGE AVAILABILITY

1 gal. Jug (4/case), 5 gal. Pail  
15 gal. keg and 55 gal. Drum